

Gewindebohrer für Panzerrohrgewinde



P	≤ 800
M	
K	
N	
S	
H	

Schnittwerte siehe Seite 18/19/21/22

Schneidstoff **HSS-E**

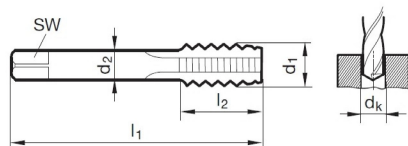
Ø-Toleranz

Oberfläche

Typ

Form

Innenkühlung



DIN 2184-2 DIN 40432

Artikel-Nr.

980

979

d1	P	d2	SW	dk	l1	l2	l5	Code-Nr.
	G/inch	mm	mm	mm	mm	mm	mm	
PG 7	20	9,000	7,000	11,50	70,000	22,000	35,000	12,500
PG 9	18	12,000	9,000	14,00	70,000	22,000	35,000	15,200
PG11	18	14,000	11,000	17,25	80,000	22,000	40,000	18,600
PG13,5	18	16,000	12,000	19,00	80,000	22,000	40,000	20,400
PG16	18	18,000	14,500	21,25	80,000	22,000	40,000	22,500
PG21	16	22,000	18,000	27,00	90,000	22,000	42,000	28,300
PG29	16	28,000	22,000	35,50	100,000	25,000	45,000	37,000