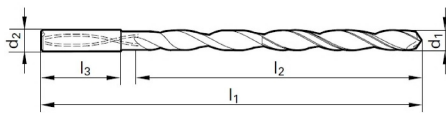


|                                                                                   |                     |       |        |        |        |       |                                                                                                           |
|-----------------------------------------------------------------------------------|---------------------|-------|--------|--------|--------|-------|-----------------------------------------------------------------------------------------------------------|
| Bestell-Nr. = Art.-Nr. + Code-Nr.                                                 | Artikel-Nr.         |       |        |        |        |       | 6511                                                                                                      |
|                                                                                   | Norm                |       |        |        |        |       | Werksnorm                                                                                                 |
|                                                                                   | Schneidstoff        |       |        |        |        |       | VHM                                                                                                       |
|                                                                                   | HM-Anwendungsgruppe |       |        |        |        |       | K30/K40                                                                                                   |
|                                                                                   | Oberfläche          |       |        |        |        |       |  TiAlN-kopfbeschichtet |
|                                                                                   | Typ                 |       |        |        |        |       | RT 100 T                                                                                                  |
|                                                                                   | Schaft              |       |        |        |        |       | HA                                                                                                        |
|                                                                                   | Bohrtiefe           |       |        |        |        |       | 20 x D                                                                                                    |
|                                                                                   | Schneidrichtung     |       |        |        |        |       | rechts                                                                                                    |
|                                                                                   | Durchmessertoleranz |       |        |        |        |       | h7                                                                                                        |
|                                                                                   | Rabattgruppe        |       |        |        |        |       | 165                                                                                                       |
|  |                     |       |        |        |        |       |                                                                                                           |
| Code                                                                              | d1                  | d1    | d2 h6  | l1     | l2     | l3    |                                                                                                           |
| Nr.                                                                               | inch                | mm    | mm     | mm     | mm     | mm    |                                                                                                           |
| 3,000                                                                             |                     | 3,000 | 6,000  | 110,00 | 70,00  | 36,00 |                                                                                                           |
| 3,100                                                                             |                     | 3,100 | 6,000  | 123,00 | 83,00  | 36,00 |                                                                                                           |
| 3,170                                                                             | 1/8                 | 3,170 | 6,000  | 123,00 | 83,00  | 36,00 |                                                                                                           |
| 3,500                                                                             |                     | 3,500 | 6,000  | 136,00 | 96,00  | 36,00 |                                                                                                           |
| 3,570                                                                             | 9/64                | 3,570 | 6,000  | 136,00 | 96,00  | 36,00 |                                                                                                           |
| 3,970                                                                             | 5/32                | 3,970 | 6,000  | 136,00 | 96,00  | 36,00 |                                                                                                           |
| 4,000                                                                             |                     | 4,000 | 6,000  | 136,00 | 96,00  | 36,00 |                                                                                                           |
| 4,200                                                                             |                     | 4,200 | 6,000  | 158,00 | 118,00 | 36,00 |                                                                                                           |
| 4,370                                                                             | 11/64               | 4,370 | 6,000  | 158,00 | 118,00 | 36,00 |                                                                                                           |
| 4,500                                                                             |                     | 4,500 | 6,000  | 158,00 | 118,00 | 36,00 |                                                                                                           |
| 4,760                                                                             | 3/16                | 4,760 | 6,000  | 158,00 | 118,00 | 36,00 |                                                                                                           |
| 5,000                                                                             |                     | 5,000 | 6,000  | 158,00 | 118,00 | 36,00 |                                                                                                           |
| 5,100                                                                             |                     | 5,100 | 6,000  | 180,00 | 140,00 | 36,00 |                                                                                                           |
| 5,160                                                                             | 13/64               | 5,160 | 6,000  | 180,00 | 140,00 | 36,00 |                                                                                                           |
| 5,410                                                                             |                     | 5,410 | 6,000  | 180,00 | 140,00 | 36,00 |                                                                                                           |
| 5,500                                                                             |                     | 5,500 | 6,000  | 180,00 | 140,00 | 36,00 |                                                                                                           |
| 5,560                                                                             | 7/32                | 5,560 | 6,000  | 180,00 | 140,00 | 36,00 |                                                                                                           |
| 5,950                                                                             | 15/64               | 5,950 | 6,000  | 180,00 | 140,00 | 36,00 |                                                                                                           |
| 6,000                                                                             |                     | 6,000 | 6,000  | 180,00 | 140,00 | 36,00 |                                                                                                           |
| 6,350                                                                             | 1/4                 | 6,350 | 8,000  | 202,00 | 162,00 | 36,00 |                                                                                                           |
| 6,500                                                                             |                     | 6,500 | 8,000  | 202,00 | 162,00 | 36,00 |                                                                                                           |
| 6,750                                                                             | 17/64               | 6,750 | 8,000  | 202,00 | 162,00 | 36,00 |                                                                                                           |
| 7,000                                                                             |                     | 7,000 | 8,000  | 202,00 | 162,00 | 36,00 |                                                                                                           |
| 7,140                                                                             | 9/32                | 7,140 | 8,000  | 223,00 | 183,00 | 36,00 |                                                                                                           |
| 7,500                                                                             |                     | 7,500 | 8,000  | 223,00 | 183,00 | 36,00 |                                                                                                           |
| 7,540                                                                             |                     | 7,540 | 8,000  | 223,00 | 183,00 | 36,00 |                                                                                                           |
| 7,940                                                                             | 19/64               | 7,940 | 8,000  | 223,00 | 183,00 | 36,00 |                                                                                                           |
| 8,000                                                                             |                     | 8,000 | 8,000  | 223,00 | 183,00 | 36,00 |                                                                                                           |
| 8,330                                                                             | 21/64               | 8,330 | 10,000 | 249,00 | 205,00 | 40,00 |                                                                                                           |
| 8,500                                                                             |                     | 8,500 | 10,000 | 249,00 | 205,00 | 40,00 |                                                                                                           |
| 8,730                                                                             | 11/32               | 8,730 | 10,000 | 249,00 | 205,00 | 40,00 |                                                                                                           |
| 9,000                                                                             |                     | 9,000 | 10,000 | 249,00 | 205,00 | 40,00 |                                                                                                           |
| 9,130                                                                             | 23/64               | 9,130 | 10,000 | 271,00 | 227,00 | 40,00 |                                                                                                           |



[illegible]